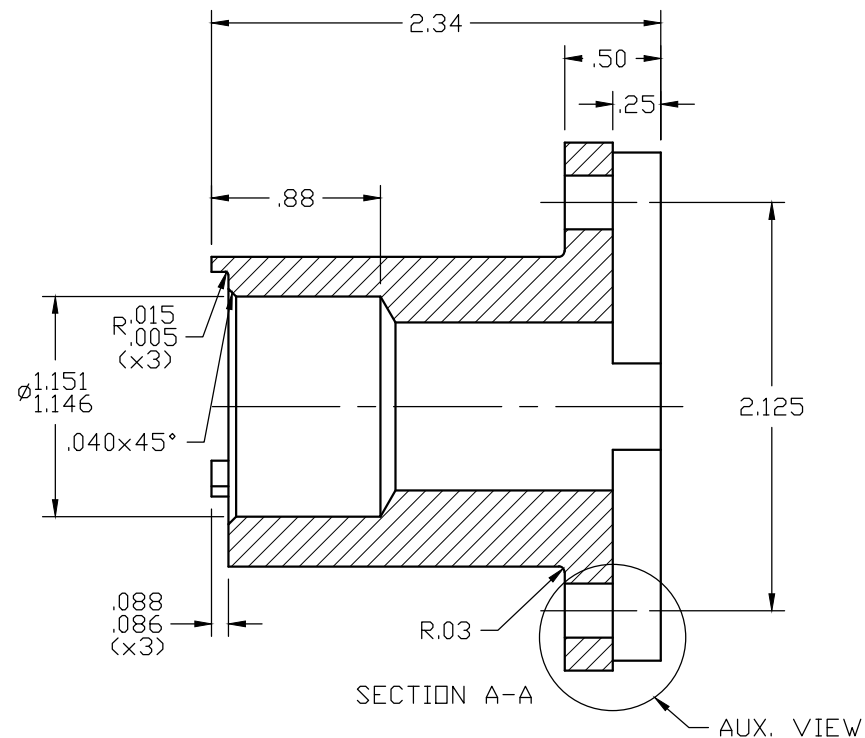
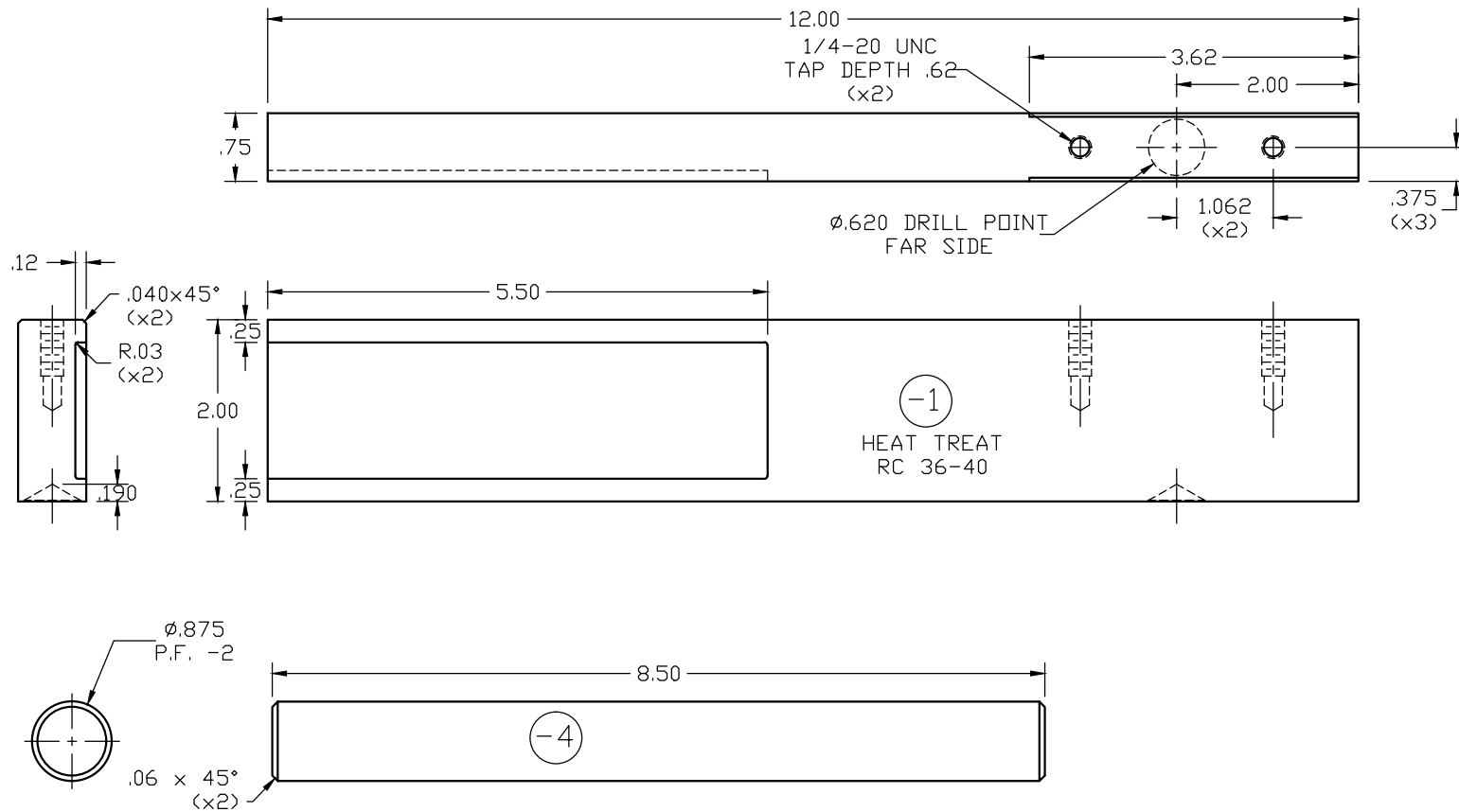


AUX. VIEW



RED BARN MACHINE			
TITLE HOLDER-POWER TURBINE COUPLING INNER RACE			
DWG NO. 6893361-2			REV 1
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		DRAWN BY: PERRITT	
TOLERANCES ON:		APPROVED	
DECIMALS .XXX ± .005		HEAT TREAT	
XX ± .01		FINISH BLACK OXIDE	
X ± .1		SPEC	
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING		USED ON MODEL R.R. 250 SERIES	
SCALE NTS	DATE 8-20-07	SHEET 3 of 3	



RED BARN MACHINE	
TITLE HOLDER-POWER TURBINE COUPLING INNER RACE	
DWG NO. 6893361-1 & -4	REV 1
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
TOLERANCES ON: DECIMALS .XXX ± .005 .XX ± .01 X ± .1	DRAWN BY: PERRITT APPROVED HEAT TREAT FINISH BLACK OXIDE SPEC USED ON MODEL R.R. 250 SERIES
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE NTS	DATE 8-20-07 SHEET 2 of 3

6893361 ASSEMBLY

ASSY QTY	ASSY QTY	B/D	PART #	TOTAL QTY	DESCRIPTION	MAT.	B/D INFORMATION SPECIFICATIONS OR	Pg.	TITLE
			-1	1	FLAT BAR	1018	3/4 x 2 x 12	2	HOLDER-POWER TURBINE COUPLING INNER RACE
			-2	1	RND.	4140	Ø2-3/4 x 2-3/8	3	DWG NO. 6893361
		B/D	-3	1	S.H.C. SCREW	PLAIN	1/4-20 UNC x 3/4	1	REV 1
			-4	1	RND.	1018	Ø7/8 x 8-9/16	2	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
									TOLERANCES ON: DECIMALS .XXX ± .005 .XX ± .01 .X ± .1
									DRAWN BY: PERRITT APPROVED HEAT TREAT FINISH SPEC
									FRACTIONS ± 1/32 ANGLES ± 5°
									UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING
									USED ON MODEL R.R. 250 SERIES
ASSY #									SCALE NTS DATE 8-20-07 SHEET 1 of 3

NOT APPROVED FOR PRODUCTION

REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
—	--	—	—	—

ASSY QTY	QTY	B/D	PART #	QTY	DESCRIPTION	MAT.	B/D INFORMATION SPECIFICATIONS OR	Pg.	TITLE	
			-1	1	RND	6061	Ø8-1/4 × 3-7/8	2	--	
									DWG NO. --	
									UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
									TOLERANCES ON:	
									DECIMALS	
									.XXX ± .010	
									FRACTIONS ± 1/32	
									.XX ± .03	
									ANGLES ±.5°	
									X ± 1	
									UNLESS OTHERWISE SPECIFIED	
									1. BREAK ALL SHARP EDGES	
									.015 × 45° PR .015 R	
									2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
									SCALE NTS	
									DATE 8-15-07	
									SHEET 1 of	

RED BARN MACHINE

TITLE		--	
DWG NO.		--	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		DRAWN BY: PERRITT	
TOLERANCES ON:		APPROVED	
DECIMALS		HEAT	
.XXX ± .010		TREAT	
FRACTIONS ± 1/32		FINISH	
.XX ± .03		SPEC	
ANGLES ±.5°		USED ON MODEL	
X ± 1			
UNLESS OTHERWISE SPECIFIED			
1. BREAK ALL SHARP EDGES			
.015 × 45° PR .015 R			
2. DIMENSIONAL LIMITS APPLY AFTER PLATING			
SCALE NTS		DATE 8-15-07	
		SHEET 1 of	

